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the following specs apply to gen i small block chevy notes these specs are for stock type bolts with light engine oil applied to the threads and the underside of the bolt head moly and other lubes offer reduced friction and increased bolt tension which will affect the torque figure

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below is the general list of torque specs for small block chevy engines however it is necessary to confirm the correct specifications for your engine to prevent damage using a certified shop manual for your specific engine

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there are a few methods to getting bolts torqued to spec one of the most popular ways to do this is with a tool called a torque wrench mechanical torque wrenches are driven by a spring and make an audible clicking noise once the torque spec is reached digital torque wrenches will light up or beep once you are on target there are also

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the ls head bolt torque for the third generation ls1 and ls6 starts with bolts 1 to 10 and is 22 ft lb for the first pass 90 for the second pass 90 for bolts 1 to 5 and 50 for bolts 6 to 10 for the third pass and 22 ft lb for bolts 11 to 15 for the final pass

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torque specs for small block chevy engines part bolt size minimum maximum camshaft sprocket 5 16 18 15 ft lbs 25 ft lbs connecting rod 3 8 24 30 ft lbs 35 ft lbs cylinder head oiled 7 16 14 60 ft lbs 70 ft lbs exh manifold to cyl head center 3 8 16 25 ft lbs 30 ft lbs

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are you looking for bbc torque specs and other technical information below are answers to common questions about the bbc torque specs and more how to identify a big block chevy engine in order to identify a big block chevy locate the casting number on the rear ledge at the back of the block on top where the transmission bellhousing attaches

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engine torque is used to indicate the power that is developed by a turbo propeller engine and the indicator is known as a torquemeter the engine torque or turning moment is proportional to the horsepower and is transmitted through the propeller reduction gear a torquemeter system is shown in figure 9 14

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